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(54)Title: HIGH-STRENGTH STEEL SHEET HIGHLY RESISTANT TO DYNAMIC DEFORMATION AND EXCELLENT IN WORKABILITY AND PROCESS FOR THE PRODUCTION THEREOF

(54)発明の名称 高い動的変形抵抗を有する良加工性高強度鋼板とその製造方法

## (57) Abstract

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A high-strength steel sheet to be formed and worked into parts for absorbing striking energy occurring at a collision, for example, front-side members, which exhibits a high absorbing power against striking energy; and a process for the production thereof. The sheet is a high-strength steel sheet exhibiting high dynamic deformation resistance and excellent workability and is characterized in that the microstructure of the finally obtained sheet is a composite one comprising ferrite and/or bainite with either of them being present as the main phase and containing as the third phase another phase containing residual austenite at a volume fraction of 3 to 50 %, that the difference between the quasi-static deformation strength (os) observed when the sheet is subjected to pre-deformation of equivalent strain exceeding 0 % and up to 10 % and then deformed at a strain rate of 5 x 10<sup>4</sup> to 5 x 10<sup>-3</sup> (1/s) and the dynamic deformation strength (od) observed when the sheet is subjected to the above pre-deformation and then deformed at a strain rate of  $5 \times 10^2$  to  $5 \times 10^3$  (1/s), i.e.,  $\sigma d - \sigma s$ , is 60 MPa or above, and that the work hardening exponent at a strain of 5 to 10 % is 0.130 or above.

